

## 2.1.3. Roadways maintained.

### Standard

Are roadways maintained in good condition, dust and mud being minimised?

*Controls need to be in place to prevent contamination of feed with dust or mud. Site hygiene needs to include plans to upgrade areas immediately leading into intake and out-loading areas to prevent mud and dust contamination.*

### Purpose

To ensure site has been designed and maintained to prevent cross-contamination.

### Reason

Prevention of cross-contamination ensures there is less risk to feed safety (including Biosecurity) and therefore the health of animals.

### What is Acceptable?

Dust and mud ingress into intake bins, storage areas, and other production steps can carry contaminants such as weeds, seeds, and diseases. These can contaminate not only the one delivery they arrive on, but also equipment, meaning all products manufactured will now carry the potential contaminant.

1. Dust management:
  - a. Maintain roadways with materials that are not dust producing wherever possible.
  - b. Ensure intake bins have dust prevention strategies in place (consider concrete areas leading up to driver-over pits and/or driver-over mats).
  - c. Keep building doorways closed to areas where dust is blown in from roadways.
  - d. Consider the direction of wind from roadways with respect to dust contamination, and design facilities to mitigate this.
  
2. Mud management:
  - a. Maintain roadways and drainage areas to ensure mud does not build-up and contaminate vehicles.
  - b. Ensure intake bins have mud prevention strategies in place (consider concrete areas leading up to driver-over pits and/or driver-over mats).

#### **Recommended Reading:**

Biosecurity Manual for Feed Mills v1 2021.

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